



Wilsonart® BlueFusion™ Flooring Seam Adhesive

Water Resistant Polyvinyl Acetate Adhesive for Edge Joints

Applications

- Edge assembly for Wilsonart® Tap-N-Lock™ Flooring
- Consumer or professional use

Important Considerations

In order to ensure a successful installation in commercial applications, wet areas, extreme climate conditions, and/or in lieu of acclimation, the strict adherence to installation instructions and procedures defined in the *Wilsonart Tap-N-Lock Installation Guide* is required. Extreme climate conditions would be defined as areas that fall outside the Relative Humidity parameters of 25% RH to 60% RH for sustained (2 weeks or longer) periods of time.

General Description

- An emulsion of water and polyvinyl acetate

Availability

- 8 oz. applicator bottle

Physical Properties

- Color: Blue
- Viscosity: 4900 cps (typical)
- Density: 9.1 pounds/gallon
- Solids Content: 48 % ± 1%
- pH: 2.8 (typical)
- VOC Content: < 20 grams/liter
- VHAP Content: <0.032 lbs./lbs. solids
- Coverage: ~ 300 sqft /bottle
- Chalking Temperature: 60° F
- Use Temperature: 65° – 85° F

Storage/Shelf Life

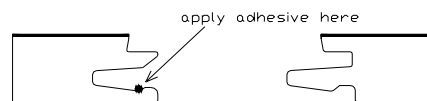
- Do not allow product to freeze.
- Close container when not in use.
- Store off the floor (which acts as heat sink).
- Rotate stock.
- Warranty expires 1 year from manufacture date listed on carton.
- Agitation may be required if product thickens.

Safety

- Non-flammable
- Mildly irritating to eyes
- May irritate sensitive skin
- Inhalation may irritate respiratory tract
- See MSDS for complete data
- 24 hr. Chemtrec emergency number: 1-800-424-9300 (US) ; 703-527-3887 (International)

General Application Instructions

It is required that a continuous bead of Wilsonart BlueFusion Adhesive be applied to the groove sides of the Tap-N-Lock profile (see diagram above). **Do Not** fill the groove completely with adhesive. Instead apply a 3/32" continuous bead to the bottom of the groove profiles. When the adhesive is properly applied, no clean up is necessary.



For complete and detailed installation instructions, refer to the Wilsonart Tap-N-Lock Installation Guide.

- Subfloor and flooring should be clean, dry, and flat.
- To ensure successful results, Wilsonart BlueFusion Adhesive, bonding surfaces, and ambient temperature must be above 65°F

Cleanup

- Remove dried adhesive with plastic glue scraper.
- Wet adhesive may be removed with tap water.
- Adhesive residue is RCRA non-hazardous
- Dispose of in accordance with local regulations

Primary Contents

- NJTSRN #990010

Warranty

Wilsonart International, Inc., the manufacturer of the product in this container, warrants to the user that for a period of one (1) year from the date of manufacture, this product will be free of defects when applied in accordance with manufacturer instructions or the manufacturer will replace the container at no cost or additional charge to the user, provided the unused portion of the product is returned to the place of purchase within 15 days of the date of purchase. This warranty does not apply to (I) products that are purchased after the expiration of the manufacturer's recommended shelf life as stated on this technical data sheet, (II) misuse or mishandling of the product, (III) improper storage, or (IV) improper fabrication using this product. **NO OTHER WARRANTIES, EXPRESSED OR IMPLIED ARE MADE, INCLUDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES SHALL THE MANUFACTURER BE LIABLE FOR ANY LOSS OR DAMAGE ARISING FROM THE PURCHASE, USE, OR INABILITY TO USE THIS PRODUCT, OR FOR ANY SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES. NO FABRICATOR, INSTALLER, DEALER, AGENT OR EMPLOYEE OF WILSONART INTERNATIONAL, INC. HAS THE AUTHORITY TO MODIFY THE OBLIGATIONS OR LIMITATION OF THIS WARRANTY.** This warranty gives you

specific legal rights, and you may also have other rights which vary from state to state, therefore, some of the limitations stated above may not apply to you. It is to your benefit to save your documentation upon purchase of product.

For More Information

- www.wilsonart.com (Adhesive Link) for:
- Tech Data Sheets
- Material Safety Data Sheets (MSDS)
- Adhesive Use Quick Reference Charts
- Customer Service Line 1-800-433-3222
- Wilsonart International Adhesives Division
10601 NW Dodgen Loop
Temple, TX 76503-6110

California Proposition 65 Status

This product contains the following chemicals considered by the State of California's Safe Drinking Water and Toxic Enforcement Act of 1986 as causing cancer or reproductive toxicity and for which warnings are now required: Traces of acetaldehyde and formaldehyde

CAUTION: Inhalation may irritate respiratory tract. Mildly irritating to eyes upon contact. Prolonged exposure may irritate sensitive skin.